

STANDARD PRODUCTS LIST

for

JOINT RESTRAINT DEVICES FOR DUCTILE IRON PIPE

USING DEPARTMENT: Austin Water PREPARED BY: William Flynn, P.E. ISSUED: 03/24/83

REVISED BY: Jeff A. Kyle, P.E. **REVISED:** 10/01/19

- **DESCRIPTION:** Externally-mounted devices used to restrain DI pipe bell and spigot (push-on) joints and mechanical joints and to restrain DI pipe spigots to DI fittings and valves. The devices shall be of the wedge-action type or backup-ring, joint harness type meeting the following criteria:
 - 1. The primary components of these devices such as restrainer gland body, wedge, wedge actuator, and backup ring body shall be ductile iron.
 - 2. The devices shall have a working pressure rating of 350 psi for sizes 4" 16" and 250 psi for larger than 16".
 - 3. Glands and backup rings shall be black.
 - 4. Glands and backup rings shall have an epoxy or polyester thermoset powder coat or epoxy electrocoat (e-coat) finish. A top coat may be applied over the base powder coat or e-coat.
 - 5. Wedges and threaded components that are part of wedge-action devices shall have a fluoropolymer or e-coat finish.
 - 6. Threaded thrust rods and nuts and clamping bolts and nuts used with harness type devices shall be high strength low alloy (HSLA) steel having a fluoropolymer finish.
 - 7. All components necessary for installation of the device shall be provided by the device manufacturer.
 - 8. The only approved products are those having the exact same identification as listed below and only in the sizes indicated.

LISTING DATE	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
10/01/96	EBAA IRON, INC.	Megalug:	R. Lamb
	Box 857	Series 1100 (4" – 48")	
	Eastland, TX 76448	Part No.11xxDECY	
		Series 1700 (4" – 48")	
		Part No.17xxDECY	
10/01/00	UNI-FLANGE/DIVISION OF	Uni-Flange:	R. Lamb
	FORD METER BOX CO.	Series 1400 (4" – 48")	
	P.O. Box 443	Part No. UFR-1400-xx-I/U	
	Wabash, IN 46992-0443	Series 1450 (4" – 12")	
		Part No. UFR-1450-xx-RB-I/U	
04/01/98	STAR PIPE PRODUCTS, INC.	Stargrip 3000 (4" – 48")	R. Lamb
	(SP, CD, XY Foundries, China)	Item Code SGDPPKSCBxx	J. Kyle
	4018 Westhollow Pkwy.		
	Houston, TX 77082		
11/26/01	SIGMA CORP	One-Lok SLDE (4" – 64")	K. Flowers
	(A-1 Foundry, China)	Tag w/Part No. SLDE-X##	J. Kyle
	P.O. Box 300		
	Rt. 537 Goldman Road		
	Cream Ridge, NJ 08514		
04/01/17	ACCUCAST	Acculok ALDI (4" – 12")	J. Kyle
	(EG Foundry, China)	Item Code ALDIxx	
	415 South 21 st St.		
	Waco, TX 76706		
04/01/17	SIP INDUSTRIES	EZ Grip EZD (4" – 48")	J. Kyle
	(EF Foundry, China)	Item Code EZDxxE	
	2900 Patio Dr.		
	Houston, TX 77017		



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NOTES:

- 1. These devices are not to be used on plain-end DI fittings or on cast iron, PVC, HDPE, or asbestos cement pipe.
- 2. Warning tape shall be placed on top of the polyethylene wrap around DI pipe restrained with these devices for the full length of restrained joint pipe and fittings. The warning tape shall be yellow and shall have black lettering at least 2 inches high that states "Restrained Joint / Junta de Restriccion" at intervals not exceeding 24 inches. The warning tape shall be polypropylene having a minimum thickness of 2 mils, a minimum width of 3 inches, and adhesive backing on the side opposite the lettering.
- 3. xx or ## in the Item Code or Part Number refers to the nominal size of the device.

[Inspector-show location of restrained pipe and fittings on intersection drawings. Also show on record drawings along with manufacturer's name.]

LATEST REVISIONS:

- 1. Changed title and content to apply to restraint devices used only on DI pipe.
- 2. Moved all restraint devices exclusively for PVC pipe to repurposed SPL WW-308C.
- 3. Moved Accucast's, Infact's, Sigma's, and Star's MJ x MJ adaptors to new SPL WW-27A-01.
- 4. Added manufacturer Item Codes and Part Numbers specific to products meeting the pressure rating, color, protective coating, and material requirements.
- 5. Removed Smith-Blair, Romac, and Tyler Union.
- 6. Added Note 3.