

CITY OF AUSTIN STANDARD PRODUCTS LIST

for

FIBERGLASS PIPE FOR WASTEWATER

USING DEPARTMENT: Austin Water PREPARED BY: Bill Flynn, P.E. ISSUED: 04/01/92

REVISED BY: Jeff A. Kyle, P.E. **REVISED:** 10/01/19

DESCRIPTION: Glass-fiber-reinforced polymer mortar pipe; cast centrifugally or with continuously advancing

mandrel; for gravity wastewater applications; 24" – 96" diameter; made of thermosetting polyester resins, aggregates, and fiberglass and meeting the following requirements:

1. Pipe shall meet ASTM D3262, with Cell Designation 111 or 123 and minimum stiffness of 72 lbf per inch of length per inch of deflection (psi)

2. Fittings shall meet ASTM D3840

3. Joints having elastomeric seals shall meet ASTM D4161

4. Gaskets shall meet ASTM F477

| LISTING DATE | MANUFACTURER | PRODUCT IDENTIFICATION/COMMENT | APPROVAL |
|-----------------|---|--|----------|
| 01/01/96 | HOBAS USA, INC. 1413 Richey Road Houston, TX 77073. | Hobas Pipe (OD-controlled) ISO certified (see Note 3) | W. Flynn |
| 07/01/12 | THOMPSON PIPE GROUP (formerly US Composite Pipe South) 1003 MacArthur Blvd. Grand Prairie, TX 75050 | Flowtite Pipe (ID-controlled) ISO certified (see Note 3) | R. Lamb |

NOTES:

1. This SPL does not apply to jacking pipe.

2. Project engineer shall submit structural analysis as required by TCEQ §217.53(k).

3. As a part of the project submittal, the manufacturer must provide one of the following a) evidence of current ISO registration, b) evidence that Austin Water approved the manufacturer's quality control program prior to bidding project, or c) evidence that Austin Water approved the manufacturer's independent, third party quality control firm prior to bidding project.

4. Deflection testing is required following installation and shall be conducted after final backfill has been in place at least 30 days. A rigid mandrel shall be used. Mandrel sizes are as follows:

| | 95% Mandrel Diameter, inches | |
|-------------------|------------------------------|---------------|
| Nominal Diameter, | OD-Controlled | ID-Controlled |
| inches | Pipe | Pipe |
| 24 | 23.25 | 23.53 |
| 30 | 28.88 | 29.22 |
| 36 | 34.60 | 34.99 |
| 42 | 40.25 | 40.64 |
| 48 | 45.97 | 46.41 |
| 54 | 51.69 | 52.61 |
| 60 | 56.96 | 56.34 |
| 72 | 68.31 | 66.25 |
| 78 | 73.96 | 73.61 |
| 84 | 78.87 | 80.96 |
| 90 | 85.50 | N/A |
| 96 | 90.22 | 88.32 |

LATEST REVISIONS:

- 1. Edited and changed organization of the Description
- 2. Changed US Composite Pipe South to Thompson Pipe Group
- 3. Added Note 1, edited Notes 2, 3, and 4, and renumbered 2, 3, and 4.