



**CITY OF AUSTIN**  
**STANDARD PRODUCTS LIST**  
for

**32 INCH MANHOLE COVER CASTING SETS**

**USING DEPARTMENT:** Water Utility    **ISSUED:** 07/01/97    **REVIEWED:** 07/01/11    **REVISED:** 07/01/11

**PREPARED BY:** David Rinn    **CITY STOCK NUMBER:**

**DESCRIPTION:** Manhole Rings and Covers (32" diameter covers): Ring shall be Gray Cast Iron, ASTM A48, Class 30B or higher or Ductile Iron, ASTM A536, Grade 60-40-18 or higher. Cover shall be Ductile Iron, ASTM A536, Grade 60-40-18 or higher. Cover marked "Sanitary Sewer" or "Water Department" as ordered. Weight shall be as required for HS-20 loading with appropriate safety factors and as shown on manufacturer's drawings and on casting. Castings 5 pounds or more underweight will be rejected. Maximum weight of cover shall be 175 lbs plus 3 percent.

LISTING DATE	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
07/01/97	EAST JORDAN IRON WORKS 216 E. 6 <sup>th</sup> Street San Angelo, TX 76901 (Western Iron Works and Vulcan Foundry)	Meeting description and notes. DI cover with CI ring.  Includes Top Flange Frame V1816 ZPT (See Standards No. 506S-4 and 503S-6W)	K. Flowers
10/01/97	CALCUTTA FOUNDRY, LTD / INDIA SIGMA CORP. P.O. Box 300 Cream Ridge, NJ 08514	Meeting description and notes. DI cover with CI ring.	R. Lamb
01/04/99	SHREE RAM FOUNDRY / INDIA (CI Ring) and GEMUS FOUNDRY / INDIA (DI Cover) STAR PIPE PRODUCTS CO. 4018 Westhollow Parkway Houston, TX 77982	Meeting description and notes. DI cover with CI ring	R. Lamb
07/01/04	VICTORY IRON WORKS, LTD / INDIA ACCUCAST 415 South 21 <sup>st</sup> Avenue Waco, TX 76706	Meeting description and notes. DI cover and CI ring	R. Lamb

**NOTE:**

1. Must be in compliance with above description and with City of Austin Standard Detail. Machined surfaces shall be true to dimensions shown; no principal dimensions shall vary by more than 1/8" from dimension given on Standard Detail. Rocking or interference in fit between interchanged frame and cover will not be acceptable.
2. Manufacturer's application to the Standards Committee shall include independent laboratory report on proof load test. Load test shall meet AASHTO M-306. Proof load test shall be by domestic laboratory, and test results shall be sealed by Texas-licensed professional engineer. Utility will require certification every 2 years stating that there has been no change in design or manufacture of these castings. If variations from manufacturer's weights are found, a new test by an independent laboratory of a randomly selected casting set will be required at the manufacturer's expense.