



## MSDS AND TEST DATA EXPLANATION

Enclosed with this cover letter is a copy of our Material Safety Data Sheet and a Maxim Technologies report on the smoke generated by Hurco's LiquiSmoke.

Please note that only people who are using the "raw" LiquiSmoke will be concerned with the MSDS sheet. What is important on the MSDS sheet is Section III (Hazards Identification). Under "medical conditions", the National Toxicology Program (NTP), the Occupational Safety and Health Administration (OSHA), and the International Agency for Research on Cancer (IARC) all list **no medical conditions** for LiquiSmoke. IARC makes special note that there are **no carcinogenic dangers**.

We hired a private, nationally recognized laboratory, Maxim Technologies, Inc. of Sioux Falls, South Dakota, to sample the smoke generated by LiquiSmoke. The samples were sent to the Wisconsin Occupational Health Laboratory where a GC Solvent Scan was performed. Of the 107 items listed in a GC Solvent Scan, only .01 parts per million (PPM) petroleum distillates was found. The OSHA Permissible Exposure Limit (PEL) is 500 ppm. Carbon Monoxide and Carbon Dioxide levels all tested within the OSHA PEL. This information is important to persons being exposed to the "smoke". Even though these test don't identify any harmful quantities of toxic compounds, you will need to warn your customers of dangerous sewer gases that may be traveling with the smoke. They should always be warned to evacuate the premise when smoke is detected.

Finally, we had Maxim Technologies test the smoke generated by our LiquiSmoke for staining and residue. The tests showed that there was no staining or residue caused by LiquiSmoke. Your customers can rest assured that LiquiSmoke will not ruin their furniture or drapery.

If you have any questions or concerns about Hurco's LiquiSmoke, please give me a call at 1-800-888-1436.

Sincerely,

Lyndon J. Hurley  
President

# MATERIAL SAFETY DATA SHEET for

# HURCO TECHNOLOGIES, INC.

## LiquiSmoke™

### SECTION I Product Identification

TRADE NAME:

**Hurco LiquiSmoke™**

**GENERAL OR GENERIC ID:** Hydrotreated Middle Distillate  
**DOT HAZARD CLASSIFICATION:** N/A  
**CHEMICAL FORMULA:** Proprietary  
This material is in compliance with the  
Toxic Substances Control Act (15 USC 2601—2629).

### SECTION II Composition, Information on Ingredients

**INGREDIENT:** Hydrotreated Middle Distillate  
**CAS #:** 64742-46-7  
**PERCENT:** 100

**EXPOSURE INFORMATION**

Ingredients	ACGIH TLV	STEL	OSHA Pel	STEL
Hydrotreated Middle Distillate	100 mg/m3	NA	NA	NA

Exposure limits expressed as 8-hour TWA concentrations in either parts per million (ppm), or milligrams per cubic meter (mg/m3).

### SECTION III Hazards Identification

**ROUTES OF ENTRY**

**Inhalation:** Yes  
**Skin:** Yes  
**Ingestion:** Yes

**EXPOSURE EFFECTS**

**Symptoms of Exposure:** Headache, drowsiness, eye, respiratory or skin irritation, nausea, numbness.  
**Acute Exposure Effects:** Ingestion may cause nausea, vomiting and diarrhea.  
**Chronic Exposure Effects:** Dermatitis, pneumonitis & pulmonary edema.

**MEDICAL CONDITION**

**Aggravated by Exposure:** NA  
**Carcinogen Status:** No  
**NTP:** No  
**OSHA:** No  
**IARC:** No  
**CARCINOGENICITY STMT:** According to IARC Monographs, severely Hydrotreated oils, such as this product, are not considered carcinogenic. Nevertheless, good industrial hygienic practices are recommended.

### SECTION IV First Aid Measures

**Emergency and First Aid Procedures**  
Remove from contaminated atmosphere. Give artificial respiration if not breathing. Remove contaminated clothing. Thoroughly wash affected areas with soap and water. In case of eye contact, flush eyes with water for 10-15 minutes. **SEEK IMMEDIATE MEDICAL CARE.**

If swallowed, **DO NOT INDUCE VOMITING.**

### SECTION V Fire and Explosion Data

**Flashpoint:** 265°F.(129.43°C) COC  
**Autoignition Temperature:** NA  
**LEL:** NA  
**UEL:** NA  
**Fire Fighting Procedures:** SCBA may be required.  
**Extinguishing Media:** CO2, Dry Chemical, Foam  
**Unusual Fire & Explosion Hazards:** Water may cause frothing.

### SECTION VI Accidental Release Measures

**SPILL/RELEASE INSTRUCTIONS**  
Eliminate all sources of ignition. Contain with earthen like or petroleum absorbent material. Remove with grounded suction pump to salvage container. Remove all contaminated materials.

### SECTION VII Handling & Storage Information

Keep away from all ignition sources (e.g. heat, flame, sparks, strong oxidizers). Bond and ground container.

### SECTION VIII Exposure Controls/Personal Protection

**Engineering Controls:** No  
**Local Exhaust:** To control vapors.  
**Mechanical Ventilation:** For Confined Spaces.  
**Respiratory Protection:** NIOSH approved organic vapor respirator.  
**Eye Protection:** Chemical goggles or face shield.  
**Glove Protection:** PVC/equivalent resistant glove.  
**Work/Hygienic Practices:** Always minimize body contact. Wash areas of body contact promptly. Use a PVC/equivalent resistant apron where splash potential exists.

### SECTION IX Physical & Chemical Properties

**Physical Appearance:** Water white liquid  
**Product Odor:** Negligible  
**Specific Gravity:** <1  
**Solubility in Water:** Insoluble  
**Boiling Point:** 470°F 243.31°C  
**Freezing Point (F):** NA  
**Melting Point (F):** 30°F -1.11°C  
**Vapor Pressure:** <0.1  
**Reference:** mmHg@70°F

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## SECTION X Stability & Reactivity Information

**Stability:** Stable  
**Hazardous Polymerization:** Oxidizers  
**Materials to Avoid:** Heat & Flame  
**Hazardous Decomposition:** Carbon Monoxide and other petroleum decomposition products.

## SECTION XI Disposal Consideration

**Waste Management:** Per Federal, State and local laws.

## SECTION IX Transportation Information

**Proper Shipping Name:** NOT A DOT REGULATED MATERIAL  
(Packaging in excess of 3500 gal require an OIL SPILL prevention and response plan per 49 CFR 1).  
**Hazard Class:** NA  
**UN/NA Number:** NA  
**Packaging Group:** NA

All hazard precautions given in this data brochure must be observed. This brochure is for the unburnt LiquiSmoke Only. Test Data is available for LiquiSmoke "smoke" by contacting Hurco Technologies.

**LAST ISSUE DATE:**  
01/01/09

**Questions Concerning LiquiSmoke  
(8:00-5:00 Central Time) M-F  
Please Call: 1-800-888-1436**

## SECTION XIII Regulatory Information

**Hazardous under SARA Section a311:** Yes  
**Fire Hazard:** No  
**Sudden Release:** No  
**Immediate:** No  
**Reactive Hazard:** No  
**Delayed:** Yes

**SARA Section 313 Listed Components:** None

## SECTION IX Other Information

### NFPA 704M Rating

**NFPA Fire Code:** 1  
**NFPA Health Code:** 1  
**NFPA Reactivity Code:** 0  
**NFPA Other:** Blank

The information contained in this MSDS is believed to be accurate, but is not warranted to be, whether originated with Hurco Technologies or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to the circumstances.

### NFPA Key

0 = Insignificant  
1 = Slight  
2 = Moderate  
3 = High  
4 = Extreme

## SECTION IX Definitions

DOT = Department of Transportation  
CAS = Chemical Abstract Service  
ACGIH = American Conf. Of Governmental Industrial Hygienists  
OSHA = Occupational Safety and Health Administration  
TLV = Threshold Limit Value  
STEL = Short Term Exposure Limit  
PEL = Permissible Exposure Limit  
TWA = Time Weighted Average  
NTP = National Toxicology Program  
IARC = International Agency for Research on Cancer  
LEL = Lower Explosion Limit  
UEL = Upper Explosion Limit  
SCBA = Self Contained Breathing Apparatus  
CFR = Code of Federal Regulations  
NFPA = National Fire Protection Agency  
EPA = Environmental Protection Agency

FOR ADDITIONAL  
NON-EMERGENCY MSDS INFORMATION CONTACT:

**HURCO**  
TECHNOLOGIES, INC.

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1-800-888-1436  
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# Scientific Evaluation of LiquiSmoke™

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## **A Summary of the Scientific Evaluation Reports Produced by Maxim Technologies of Sioux Falls, South Dakota**

During testing conducted by Maxim Technologies, the following facts concerning the smoke generated by LiquiSmoke were determined, under the guidelines set by The National Institute of Occupational Safety and Health (NIOSH), and the Occupational Safety and Health Administration (OSHA).

During the tests, Maxim Technologies collected a sample of the smoke generated by LiquiSmoke in a charcoal tube. The sample was sent to the Wisconsin Occupational Health Laboratory. A GC Solvent Scan was conducted to determine if the smoke generated by LiquiSmoke formed any hazardous compounds or conditions. The GC Solvent Scan searched for 107 different hazardous organic compounds. Of the 107 items listed, only .01 parts per million (ppm) petroleum distillates was found. The OSHA permissible Exposure Limit is 500 ppm.

Further testing by Maxim Technologies found that the ambient carbon monoxide levels were found to be zero. NIOSH regulations have determined that the “8 hour time weighted average” (TWA) for carbon monoxide to be 35 ppm. During the duration of the test, measurable TWA levels of LiquiSmoke ranged from 4.6 to 7.8 ppm – within the OSHA Permissible Exposure Limit (PEL) set by OSHA.

Maxim Technologies also tested for carbon dioxide levels. Ambient levels were found to be at 330 ppm. The level of carbon dioxide during the entire LiquiSmoke test was determined to be 500 ppm. The OSHA Permissible Exposure Limit (PEL) is 5,000 ppm.

In addition, testing by Maxim Technologies was also performed to determine if usage of the product left any staining or odor. Residual staining and odor tests were conducted in a closed facility filled with LiquiSmoke. Time interval testing of filter paper samples exposed to LiquiSmoke were examined under a microscope at 40X magnification. In all cases, no visible staining was present, along with no odor on any of the filter papers exposed to the smoke.

This summary is based on complete reports from Maxim Technologies of Sioux Falls, South Dakota. Copies of these tests, as well as the findings of the Wisconsin Occupational Health Laboratory, are available from Hurco Technologies, Inc.